

DiC TOOLS

A Brand by Dedicated Impex Co.



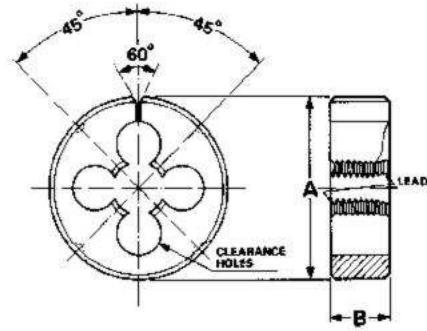
ROUND & HEX THREADING DIES

*We can Manufacture Customized Round & Hex Dies as
Per Customer Requirement.*

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Metric Coarse Threads



ROUND SPLIT DIES

CARBON STEEL

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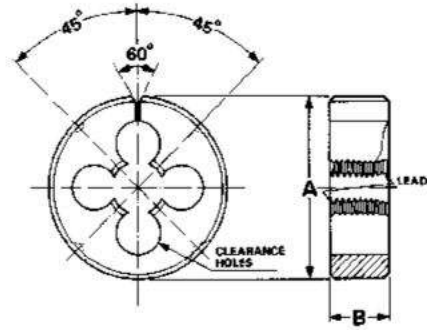
BS
1127

6G

Unit : mm

Nominal Diameter	Pitch	Outer Diameter	Thickness	Clearance Holes	Threading Diameter
Ø D	p	A	B		
M 2	0.4	13/16"	1/4"	3	1.96
M 3	0.5	13/16"	1/4"	3	2.95
M 4	0.7	13/16"	1/4"	3	3.95
M 5	0.8	13/16"	1/4"	3	4.95
M 6	1	13/16"	1/4"	4	5.93
M 7	1	13/16"	1/4"	4	6.93
M 6	1	1"	3/8"	4	5.93
M 7	1	1"	3/8"	4	6.93
M 8	1.25	1"	3/8"	4	7.92
M 9	1.25	1"	3/8"	4	8.93
M 10	1.5	1"	3/8"	4	9.91
M 12	1.75	1.1/2"	1/2"	4	11.90
M 14	2	1.1/2"	1/2"	5	13.89
M 16	2	1.1/2"	1/2"	5	15.89
M 18	2.5	1.1/2"	1/2"	6	17.88
M 20	2.5	1.1/2"	1/2"	6	19.88

Metric Coarse Threads



ROUND SPLIT DIES

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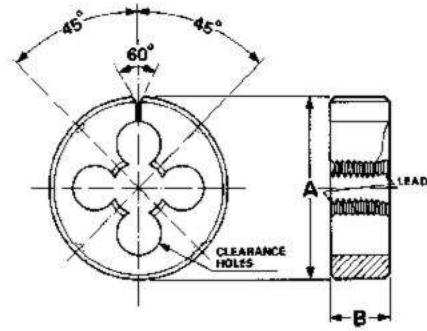
BS
1127

6G

Unit : mm

Nominal Diameter	Pitch	Outer Diameter	Thickness	Clearance Holes	Threading Diameter
ØD	p	A	B		
M 20	2.5	2"	5/8"	5	19.88
M 22	2.5	2"	5/8"	5	21.88
M 24	3	2"	5/8"	5	23.88
M 27	3	2.1/4"	11/16"	6	
M 30	3.5	2.1/4"	11/16"	6	
M 33	3.5	2.1/4"	11/16"	6	
M 36	4	2.1/2"	7/8"	6	
M 36	4	3"	7/8"	6	
M 39	4	3"	7/8"	6	
M 42	4.5	3"	7/8"	6	
M 48	5	4"	1"	6	

Metric Fine Threads



ROUND SPLIT DIES

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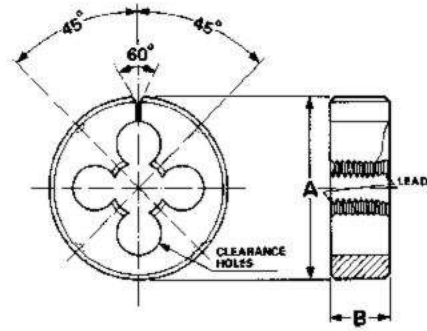
6G

Unit : mm

Nominal Diameter	Pitch	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D	p	A	B		
M 1.6	0.35	13/16"	1/4"	3	1.56
M 2.2	0.45	13/16"	1/4"	3	2.15
M 2.3	0.4	13/16"	1/4"	3	2.25
M 2.5	0.45	13/16"	1/4"	3	2.45
M 2.6	0.45	13/16"	1/4"	3	2.55
M 3	0.6	13/16"	1/4"	3	2.96
M 3.5	0.6	13/16"	1/4"	3	3.46
M 4	0.5	13/16"	1/4"	3	3.95
M 4	0.75	13/16"	1/4"	3	3.95
M 4.5	0.5	13/16"	1/4"	3	4.45
M 4.5	0.75	13/16"	1/4"	3	4.45
M 5	0.5	13/16"	1/4"	3	4.95
M 5	0.75	13/16"	1/4"	3	4.95
M 5	0.9	13/16"	1/4"	3	4.95
M 5.5	0.5	13/16"	1/4"	4	5.45
M 5.5	0.9	13/16"	1/4"	4	5.45
M 6	0.5	13/16"	1/4"	4	5.95
M 6	0.75	13/16"	1/4"	4	5.95
M 7	0.75	13/16"	1/4"	4	6.95



Metric Fine Threads



ROUND SPLIT DIES

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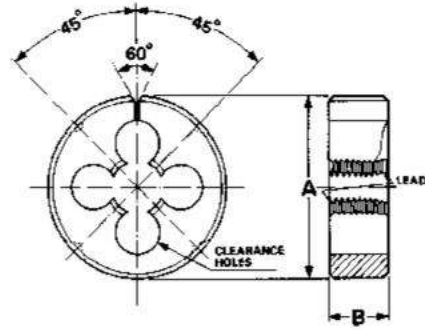
6G

Unit : mm

Nominal Diameter	Pitch	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D	p	A	B		
M 6	0.5	1"	3/8"	4	5.95
M 6	0.75	1"	3/8"	4	5.95
M 7	0.75	1"	3/8"	4	6.95
M 8	0.75	1"	3/8"	4	7.97
M 8	1	1"	3/8"	4	7.93
M 9	0.75	1"	3/8"	4	8.95
M 9	1	1"	3/8"	4	8.93
M 10	0.5	1"	3/8"	4	9.93
M 10	0.75	1"	3/8"	4	9.95
M 10	1	1"	3/8"	4	9.93
M 10	1.25	1"	3/8"	4	9.93
M 11	1	1.1/2"	1/2"	5	10.93
M 11	1.5	1.1/2"	1/2"	4	10.91
M 12	1	1.1/2"	1/2"	5	11.93
M 12	1.25	1.1/2"	1/2"	5	11.92
M 12	1.5	1.1/2"	1/2"	4	11.91
M 14	1	1.1/2"	1/2"	5	13.93
M 14	1.25	1.1/2"	1/2"	5	13.92



Metric Fine Threads



ROUND SPLIT DIES

CARBON STEEL

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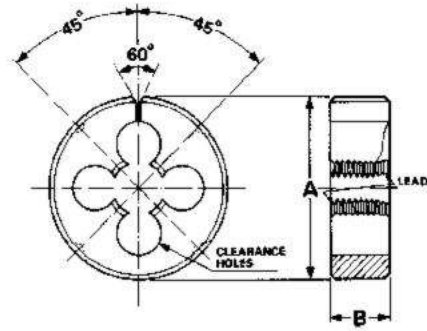
6G

Unit : mm

Nominal Diameter	Pitch	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D	p	A	B		
M 14	1.5	1.1/2"	1/2"	5	13.91
M 15	1.5	1.1/2"	1/2"	5	14.91
M 16	1	1.1/2"	1/2"	5	15.93
M 16	1.5	1.1/2"	1/2"	5	15.91
M 18	1.5	1.1/2"	1/2"	6	17.91
M 20	1.5	1.1/2"	1/2"	6	19.91
M 20	1.5	2"	5/8"	5	19.91
M 22	1.5	2"	5/8"	6	21.91
M 24	1	2"	5/8"	6	23.93
M 24	1.5	2"	5/8"	6	23.90
M 25	1.5	2"	5/8"	6	24.91
M 26	1.5	2"	5/8"	6	25.90
M 27	1.5	2"	5/8"	6+6	26.9
M 28	1.5	2"	5/8"	6+6	27.9
M 30	1.5	2"	5/8"	6+6	29.9
M 32	1.5	2.1/4"	11/16"	6+6	
M 33	1.5	2.1/4"	11/16"	6+6	



Metric Fine Threads



ROUND SPLIT DIES

CARBON STEEL

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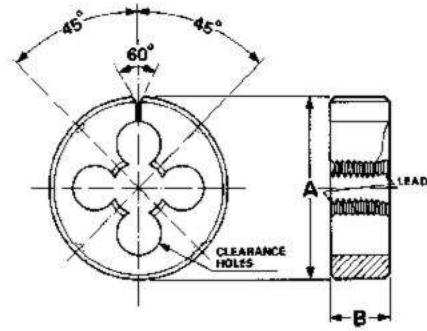
Unit : mm

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Nominal Diameter	Pitch	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D	p	A	B		
M 34	1.5	2.1/2"	7/8"	6	
M 35	1.5	2.1/2"	7/8"	6	
M 36	1.5	2.1/2"	7/8"	6	
M 40	1.5	2.1/2"	7/8"	6	
M 34	1.5	3"	7/8"	6	
M 35	1.5	3"	7/8"	6	
M 36	1.5	3"	7/8"	6	
M 38	1.5	3"	7/8"	6	
M 45	1.5	3"	7/8"	6	
M 45	1.5	4"	1"	6	
M 46	1.5	4"	1"	6	
M 48	1.5	4"	1"	8	
M 50	1.5	4"	1"	6	
M 52	1.5	4"	1"	6	
M 55	1.5	4"	1"	6	
M 60	1.5	4"	1"	6	



Whitworth Coarse Threads



ROUND SPLIT DIES

CARBON STEEL

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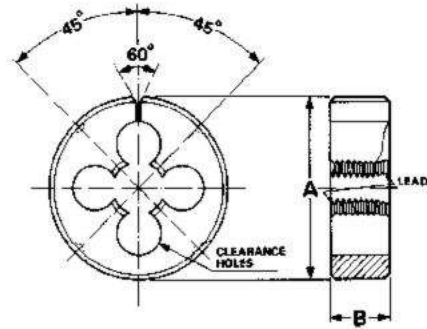
6G

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D		A	B		
1/16"	60	13/16"	1/4"	3	1.56
3/32"	48	13/16"	1/4"	3	2.35
1/8"	40	13/16"	1/4"	3	3.14
5/32"	32	13/16"	1/4"	3	3.93
3/16"	24	13/16"	1/4"	3	4.72
7/32"	24	13/16"	1/4"	4	5.51
1/4"	20	13/16"	1/4"	4	6.31
1/4"	20	1"	3/8"	3	6.31
9/32"	20	1"	3/8"	4	7.10
5/16"	18	1"	3/8"	4	7.88
3/8"	16	1"	3/8"	4	9.47
7/16"	14	1.1/2"	1/2"	4	11.05
1/2"	12	1.1/2"	1/2"	4	12.63
9/16"	12	1.1/2"	1/2"	5	14.21
5/8"	11	1.1/2"	1/2"	5	15.80
11/16"	11	1.1/2"	1/2"	6	17.39
3/4"	10	1.1/2"	1/2"	6	18.97



Whitworth Coarse Threads



ROUND SPLIT DIES

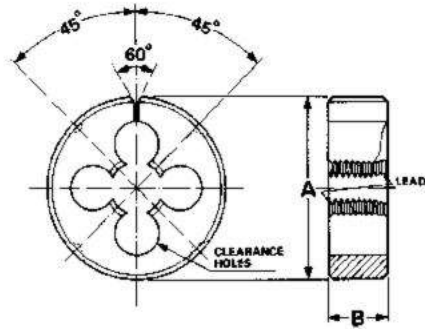
CARBON STEEL

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HSS **CS** **BS 1127** **6G**

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
ØD		A	B		
7/8"	9	2"	5/8"	5	22.14
1"	8	2"	5/8"	6	25.30
1.1/8"	7	2.1/4"	11/16"	6	
1.1/4"	7	2.1/4"	11/16"	6	
1.1/4"	7	2.1/2"	7/8"	6	
1.3/8"	6	2.1/2"	7/8"	6	
1.1/2"	6	2.1/2"	7/8"	6	
1.1/2"	6	3"	7/8"	6	
1.3/4"	5	4"	1"	6	
2"	4.5	4"	1"	6	



ROUND SPLIT DIES

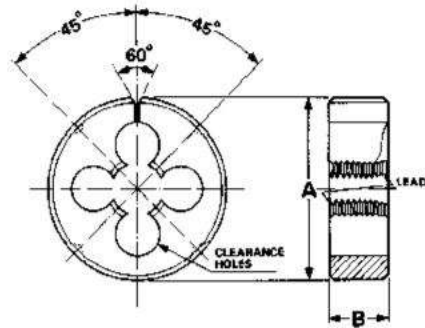
CARBON STEEL

HSS

HSS **CS** **BS 1127** **6G**

Unit : mm

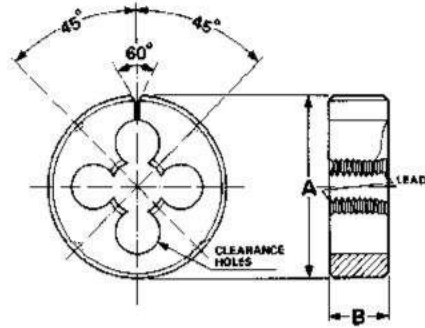
Nominal Diameter Ø D	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
		A	B		
3/16"	32	13/16"	1/4"	3	4.73
7/32"	28	13/16"	1/4"	4	5.51
1/4"	26	13/16"	1/4"	4	6.31
1/4"	26	1"	3/8"	4	6.31
9/32"	26	1"	3/8"	4	7.1
5/16"	22	1"	3/8"	4	7.89
3/8"	20	1"	3/8"	4	9.47
7/16"	18	1.1/2"	1/2"	4	11.05
1/2"	16	1.1/2"	1/2"	4	12.63
9/16"	16	1.1/2"	1/2"	5	14.22
5/8"	14	1.1/2"	1/2"	5	15.80
3/4"	12	1.1/2"	1/2"	5	18.97
7/8"	11	2"	5/8"	5	22.14
1"	10	2"	5/8"	6	25.30
1.1/8"	9	2.1/4"	11/16"	6	



HSS
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6G

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
ØD		A	B		
1.1/4"	9	2.1/4"	11/16"	6	
1.3/8"	8	2.1/2"	7/8"	6	
1.1/2"	8	2.1/2"	7/8"	6	
1.1/2"	8	3"	7/8"	6	
1.3/4"	7	4"	1"	6	
2"	7	4"	1"	6	



HSS

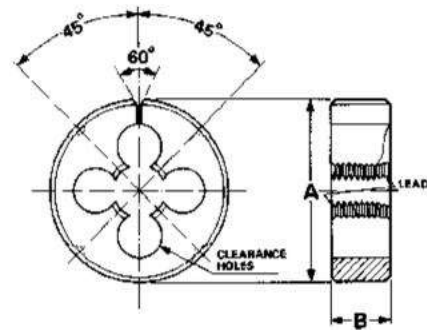
CS

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6G

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D		A	B		
# 12	90.9	13/16"	1/4"	3	1.27
# 11	81.9	13/16"	1/4"	3	1.47
# 10	72.6	13/16"	1/4"	3	1.67
# 9	65.1	13/16"	1/4"	3	1.87
# 8	59.1	13/16"	1/4"	3	2.16
# 7	52.9	13/16"	1/4"	3	2.46
# 6	47.9	13/16"	1/4"	3	2.76
# 5	43	13/16"	1/4"	3	3.15
# 4	38.5	13/16"	1/4"	3	3.55
# 3	34.8	13/16"	1/4"	3	4.04
# 2	31.4	13/16"	1/4"	3	4.64
# 1	28.2	13/16"	1/4"	4	5.23
# 0	25.4	13/16"	1/4"	4	5.92



HSS

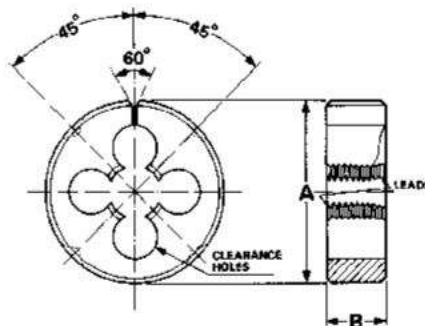
CS

BS
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6G

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
ØD		A	B		
1/4"	26	13/16"	1/4"	4	6.31
1/4"	26	1"	3/8"	4	6.31
5/16"	26	1"	3/8"	4	7.89
3/8"	26	1"	3/8"	4	9.48
7/16"	26	1.1/2"	1/2"	5	11.06
1/2"	26	1.1/2"	1/2"	5	12.64
9/16"	26	1.1/2"	1/2"	5	14.23
5/8"	26	1.1/2"	1/2"	5	15.81
3/4"	26	1.1/2"	1/2"	6	18.98



HSS

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6G

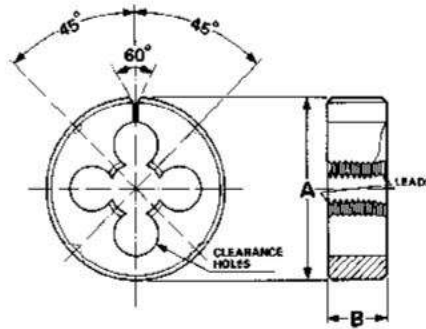
Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
ØD		A	B		
1/8"	40	13/16"	1/4"	3	3.14
5/32"	32	13/16"	1/4"	3	3.93
3/16"	40	13/16"	1/4"	3	4.72
7/32"	40	13/16"	1/4"	4	5.51
1/4"	40	13/16"	1/4"	4	6.31
1/4"	40	1"	3/8"	4	6.31
9/32"	32	1"	3/8"	4	7.10
5/16"	32	1"	3/8"	4	7.90
3/8"	32	1"	3/8"	4	9.48

ROUND SPLIT DIES

CARBON STEEL

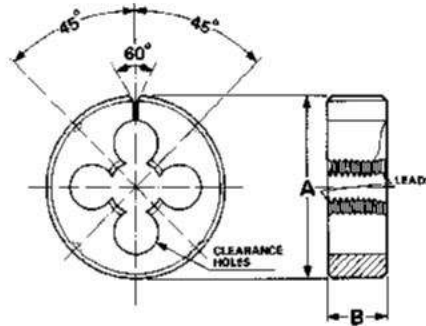
HSS



HSS **CS** **BS 1127** **6G**

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
ØD		A	B		
11/64"	40	13/16"	1/4"	3	4.33
3/16"	28	13/16"	1/4"	3	4.73
13/64"	24	13/16"	1/4"	3	5.13
15/64"	28	13/16"	1/4"	4	5.92
1/4"	32	1"	3/8"	4	6.31
9/32"	40	1"	3/8"	4	7.11
5/16"	40	1"	3/8"	4	7.9
3/8"	40	1"	3/8"	4	9.48
7/16"	40	1.1/2"	1/2"	5	11.07
1/2"	40	1.1/2"	1/2"	5	12.64



HSS

CS

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6G

Unit : mm

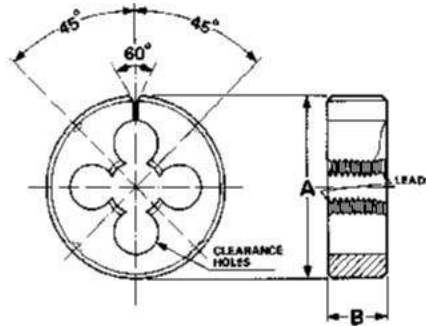
Nominal Diameter Ø D	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
		A	B		
1/8"	28	1"	3/8"	4	9.68
1/4"	19	1.1/2"	1/2"	5	13.11
3/8"	19	1.1/2"	1/2"	5	16.6
1/2"	14	1.1/2"	1/2"	6	20.89
1/2"	14	2"	5/8"	5	20.89
5/8"	14	2"	5/8"	6	22.84
3/4"	14	2"	5/8"	6	26.36
7/8"	14	2"	5/8"	6+6	30.11
1"	11	2"	5/8"	6+6	33.16
1.1/8"	11	2.1/2"	7/8"	6	
1.1/4"	11	2.1/2"	7/8"	6	
1.1/4"	11	3"	7/8"	6	
1.3/8"	11	4"	1"		
1.1/2"	11	4"	1"	6	
1.3/4"	11	4"	1"		
2"	11	4"	1"	6	

British Standard Taper Pipe Threads

ROUND SPLIT DIES

CARBON STEEL

HSS



HSS

CS

BS
1127

6G

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D		A	B		
1/8"	28	1"	10	4	
1/8"	28	1.1/2"	10	4	
1/4"	19	1.1/2"	14	4	
3/8"	19	1.1/2"	14	5	
3/8"	19	2"	14	5	
1/2"	14	2"	19	5	
3/4"	14	2"	20	6	
3/4"	14	2.1/2"	22	6	
1"	11	2.1/2"	25	6	
1"	11	3"	25	6	
1.1/4"	11	3"	25	6	
1.1/2"	11	4"	25	6	
2"	11	4"	27	6	

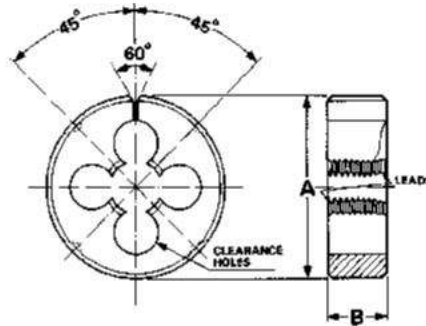


Unified Coarse Threads

ROUND SPLIT DIES

CARBON STEEL

HSS



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CS

**BS
1127**

2A

Unit : mm

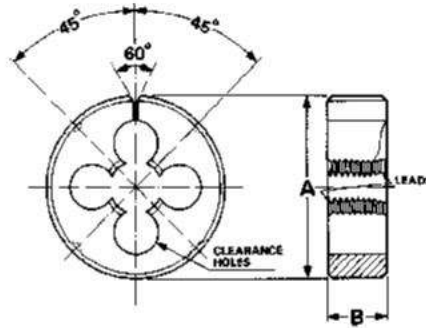
Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D		A	B		
# 4	40	13/16"	1/4"	3	2.83
# 5	40	13/16"	1/4"	3	3.15
# 6	32	13/16"	1/4"	3	3.48
# 8	32	13/16"	1/4"	3	4.14
# 10	24	13/16"	1/4"	3	4.79
# 12	24	13/16"	1/4"	4	5.45
1/4"	20	13/16"	1/4"	4	6.31
1/4"	20	1"	3/8"	4	6.31
5/16"	18	1"	3/8"	4	7.89
3/8"	16	1"	3/8"	4	9.47
7/16"	14	1.1/2"	1/2"	4	11.05
1/2"	13	1.1/2"	1/2"	4	12.62
9/16"	12	1.1/2"	1/2"	5	14.21
5/8"	11	1.1/2"	1/2"	5	15.79
3/4"	10	1.1/2"	1/2"	6	18.96

Unified Coarse Threads

ROUND SPLIT DIES

CARBON STEEL

HSS



HSS

CS

**BS
1127**

2A

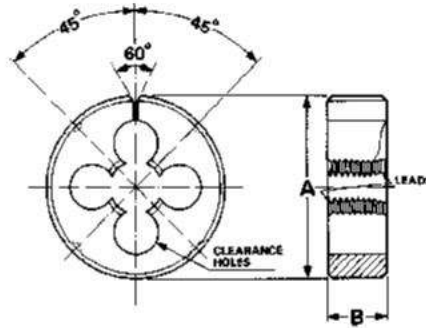
Unit : mm

Nominal Diameter Ø D	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
		A	B		
7/8"	9	2"	5/8"	5	22.14
1"	8	2"	5/8"	6	25.3
1.1/8"	7	2.1/4"	11/16"	6	
1.1/4"	7	2.1/4"	11/16"	6	
1.3/8"	6	2.1/2"	7/8"	6	
1.1/2"	6	2.1/2"	7/8"	6	
1.1/2"	6	3"	7/8"	6	
1.3/4"	5	4"	1"	8	
2"	4.5	4"	1"	6	

ROUND SPLIT DIES

CARBON STEEL

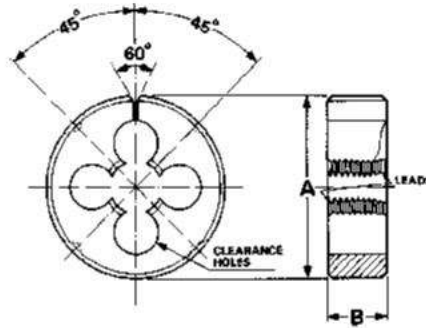
HSS



HSS **CS** **BS 1127** **2A**

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D		A	B		
# 3	56	13/16"	1/4"	3	
# 4	48	13/16"	1/4"	3	2.83
# 5	44	13/16"	1/4"	3	3.16
# 6	40	13/16"	1/4"	3	3.48
# 8	36	13/16"	1/4"	3	4.14
# 10	32	13/16"	1/4"	3	4.8
# 12	28	13/16"	1/4"	4	5.46
1/4"	28	13/16"	1/4"	4	6.32
1/4"	28	1"	3/8"	4	6.32
5/16"	24	1"	3/8"	4	7.9
3/8"	24	1"	3/8"	4	9.48
7/16"	20	1.1/2"	1/2"	4	11.06
1/2"	20	1.1/2"	1/2"	5	12.65
9/16"	18	1.1/2"	1/2"	5	14.23
5/8"	18	1.1/2"	1/2"	5	15.82
3/4"	16	1.1/2"	1/2"	6	18.99



HSS

CS

BS
1127

2A

Unit : mm

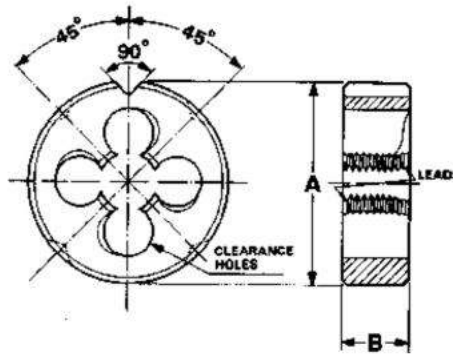
Nominal Diameter	Pitch	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D	TPI	A	B		
7/8"	14	2"	5/8"	5	22.13
1"	12	2"	5/8"	6	25.31
1.1/8"	12	2.1/4"	11/16"	6	
1.1/4"	12	2.1/4"	11/16"	6	
1.3/8"	12	2.1/2"	7/8"	6	
1.1/2"	12	2.1/2"	7/8"	6	
1.1/2"	12	3"	7/8"	6	
1.3/4"	14	4"	1"	6	
2"	-	4"	1"	6	

National Taper Pipe Threads

ROUND SOLID DIES

CARBON STEEL

HSS



HSS

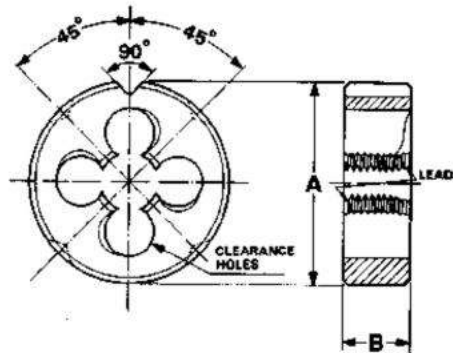
CS

BS
1127

2A

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D		A	B		
1/8"	27	1"	10	4	
1/8"	27	1.1/2"	10	4	
1/4"	18	1.1/2"	15	4	
3/8"	18	1.1/2"	15	5	
3/8"	18	2"	14	5	
1/2"	14	2"	19	5	
3/4"	14	2"	20	6	
3/4"	14	2.1/2"	22	6	
1"	11.1/2	2.1/2"	25	6	
1"	11.1/2	3"	25	6	
1.1/4"	11.1/2	3"	25	6	
1.1/2"	11.1/2	4"	25	6	
2"	11.1/2	4"	27	6	



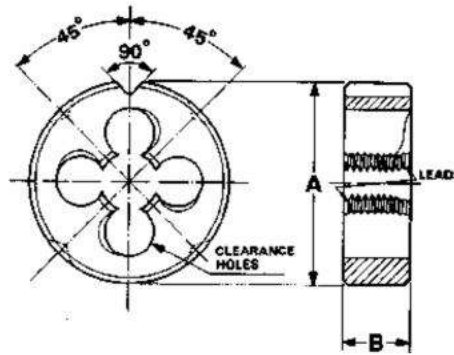
HSS

DIN
22568

6G

Unit : mm

Nominal Diameter Ø D	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
		A	B		
M3	0.5	20	5	3	2.92
M3.5	0.6	20	5	3	3.41
M4	0.7	20	5	3	3.9
M4.5	0.75	20	7	3	4.4
M5	0.8	20	7	3	4.9
M6	1	20	7	4	5.88
M7	1	25	9	4	6.88
M8	1.25	25	9	4	7.86
M9	1.25	25	9	4	8.86
M10	1.5	30	11	4	9.85
M11	1.5	30	11	4	10.85
M12	1.75	38	14	4	11.83
M14	2	38	14	4	13.82
M16	2	45	18	5	15.82
M18	2.5	45	18	5	17.79
M20	2.5	45	18	5	19.79
M22	2.5	55	22	5	21.79
M24	3	55	22	5	23.76



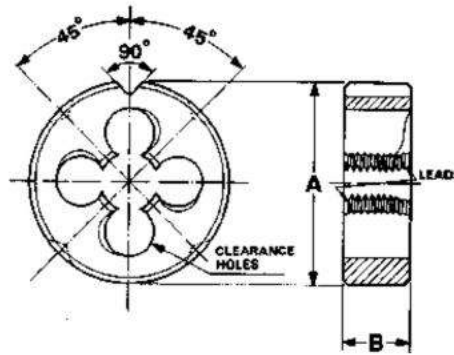
HSS

DIN
22568

6G

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D		A	B		
M3.5	0.6	20	5	3	3.43
M4	0.5	20	5	4	3.92
M4.5	0.5	20	5	4	4.43
M5	0.5	20	5	4	4.92
M5	0.75	20	5	4	4.91
M5.5	0.75	20	7	4	5.43
M6	0.5	20	7	4	5.92
M6	0.75	20	7	4	5.9
M7	0.75	25	9	4	6.9
M8	0.5	25	9	4	7.92
M8	0.75	25	9	4	7.9
M8	1	25	9	4	7.88
M9	0.75	25	9	4	8.9
M9	1	25	9	4	8.88
M10	0.75	30	11	4	9.9
M10	1	30	11	5	9.88
M10	1.25	30	11	4	9.86
M11	0.75	30	11	5	10.91
M11	1	30	11	4	10.88
M12	1	38	10	4	11.88
M12	1.25	38	10	4	11.86
M12	1.5	38	10	4	11.85
M14	1	38	10	5	13.88



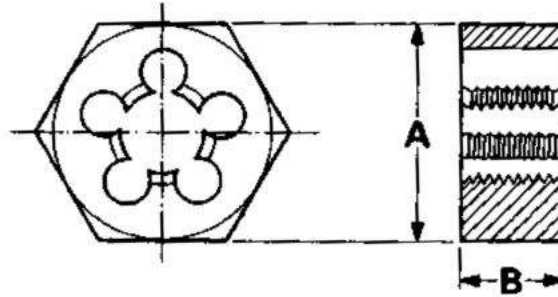
HSS

DIN
22568

6G

Unit : mm

Nominal Diameter	TPI	Outer Diameter	Thickness	No. Clearance Hole	Threading Diameter
Ø D		A	B		
M14	1.5	38	10	5	13.85
M15	1	38	10	5	14.88
M15	1.5	38	10	5	14.85
M16	1	45	14	5	15.88
M16	1.5	45	14	5	15.85
M17	1	45	14	5	16.88
M17	1.5	45	14	5	16.85
M18	1	45	14	5	17.88
M18	1.5	45	14	5	17.85
M18	2	45	14	5	17.82
M20	1	45	14	6	19.8
M20	1.5	45	14	6	19.85
M20	2	45	14	6	19.82
M22	1	55	16	6	21.88
M22	1.5	55	16	6	21.85
M22	2	55	16	6	21.82
M24	1	55	16	6	21.88
M24	1.5	55	16	6	23.85
M24	2	55	16	6	23.82
M25	1	55	16	6	24.88
M25	1.5	55	16	6	24.85
M25	2	55	16	6	24.82
M26	1.5	55	16	6	25.85



HSS

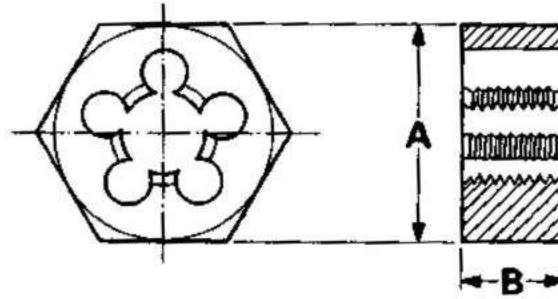
CS

BS
1127

6G

Unit : mm

Nominal Diameter	Pitch	Across Flat	Thickness
Ø D	P	A	
M 2	0.4	0.710"	6.35
M 2.5	0.45	0.710"	6.35
M 3	0.5	0.710"	6.35
M 4	0.7	0.710"	6.35
M 5	0.8	0.710"	6.35
M 6	1	0.710"	6.35
M 7	1	0.710"	6.35
M 8	1.25	0.820"	7.94
M 9	1.25	0.920"	9.53
M 10	1.5	0.920"	9.53
M 12	1.75	1.100"	12.70
M 14	2	1.300"	15.88
M 16	2	1.300"	15.88
M 18	2.5	1.480"	17.46
M 20	2.5	1.480"	17.46
M 22	2.5	1.670"	20.63
M 24	3	2.050"	23.81
M 27	3	2.220"	26.99
M 30	3.5	2.220"	26.99
M 36	4	2.760"	31.75
M 39	4	2.760"	31.75
M 42	4.5	3.150"	31.75 44.45
M 45	4.5	3.150"	31.75 44.45
M 48	5	3.150"	31.75 44.45



HSS

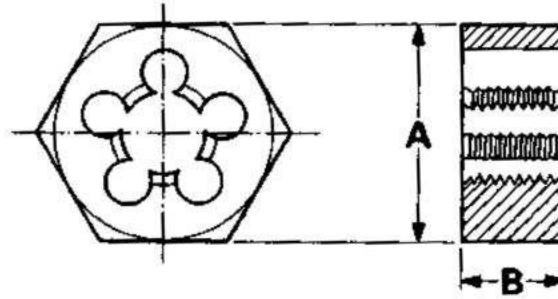
CS

BS
1127

6G

Unit : mm

Nominal Diameter	Pitch	Across Flat	Thickness
Ø D	p	A	
M 3	0.6	0.710"	6.35
M 3.5	0.6	0.710"	6.35
M 4	0.75	0.710"	6.35
M 5	0.5	0.710"	6.35
M 6	0.75	0.710"	6.35
M 7	1	0.710"	6.35
M 8	1	0.820"	7.94
M 9	1.25	0.920"	9.53
M 10	1	0.920"	9.53
M 10	1.25	0.920"	9.53
M 11	1.5	1.010"	11.11
M 12	1	1.100"	12.70
M 12	1.25	1.100"	12.70
M 12	1.5	1.100"	12.70



HSS

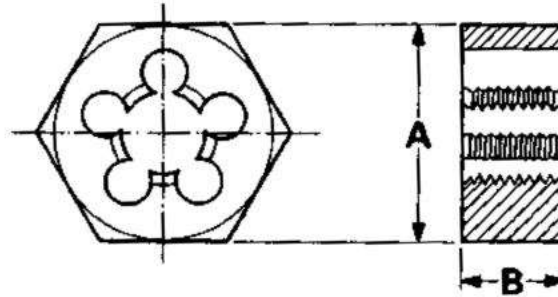
CS

BS
1127

6G

Unit : mm

Nominal Diameter	Pitch	Across Flat	Thickness
Ø D	p	A	
M 14	1.25	1.300"	15.88
M 14	1.5	1.300"	15.88
M 16	1.5	1.300"	15.88
M 18	1.5	1.480"	17.46
M 20	1.5	1.480"	17.46
M 22	1.5	1.670"	20.63
M 24	1.5	2.050"	23.81
M 25	1.5	2.220"	26.99
M 27	1.5	2.220"	26.99
M 27	2	2.220"	26.99
M 30	1.5	2.220"	26.99
M 30	2	2.220"	26.99
M 30	3	2.220"	26.99
M 32	1.5	2.220"	26.99
M 33	3.5	2.580"	28.58



HSS

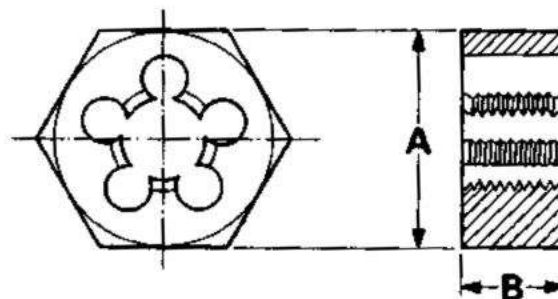
CS

BS
1127

6G

Unit : mm

Nominal Diameter	TPI	Across Flat	Thickness
Ø D		A	
1/8"	40	0.710"	6.35
5/32"	32	0.710"	6.35
3/16"	24	0.710"	6.35
7/32"	24	0.710"	6.35
1/4"	20	0.710"	6.35
9/32"	20	0.820"	7.94
5/16"	18	0.820"	7.94
3/8"	16	0.920"	9.53
7/16"	14	1.010"	11.11
1/2"	12	1.100"	12.70
9/16"	12	1.300"	15.88
5/8"	11	1.300"	15.88
3/4"	10	1.480"	17.46
7/8"	9	1.670"	20.63
1"	8	2.050"	23.81
1.1/8"	7	2.220"	26.99
1.1/4"	7	2.220"	26.99
1.3/8"	6	2.580"	28.58
1.1/2"	6	2.760"	31.75
1.3/4"	6	3.150"	31.75 44.45
2"	4.1/2	3.550"	31.75 44.45



HSS

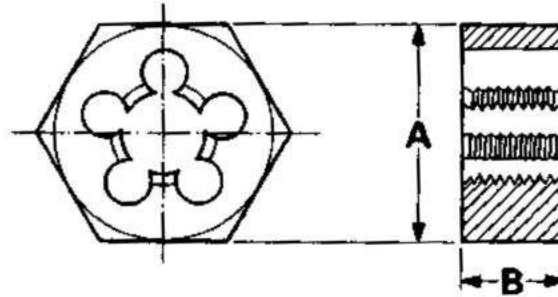
CS

BS
1127

6G

Unit : mm

Nominal Diameter	TPI	Across Flat	Thickness
Ø D		A	
3/16"	32	0.710"	6.35
7/32"	28	0.710"	6.35
1/4"	26	0.710"	6.35
5/16"	22	0.820"	7.94
3/8"	20	0.920"	9.53
7/16"	18	1.010"	11.11
1/2"	16	1.100"	12.70
9/16"	16	1.300"	15.88
5/8"	14	1.300"	15.88
3/4"	12	1.480"	17.46
7/8"	11	1.670"	20.63
1"	10	2.050"	23.81



HSS

CS

BS
1127

6G

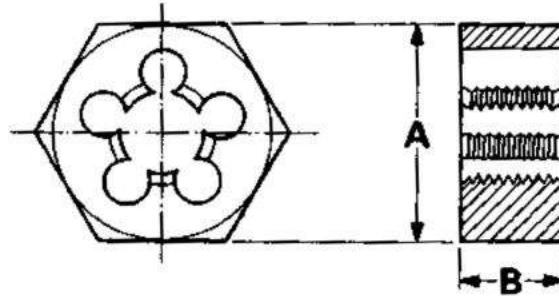
Unit : mm

Nominal Diameter	TPI	Across Flat	Thickness
ØD		A	
1/8"	28	0.920"	9.53
1/4"	19	1.100"	12.70
3/8"	19	1.300"	15.88
1/2"	14	1.670"	20.63
5/8"	14	1.670"	20.63
3/4"	14	2.050"	23.81
7/8"	14	2.220"	26.99
1"	11	2.580"	28.58
1.1/4"	11	2.760"	31.75
1.1/2"	11	3.150"	31.75 44.45
2"	11	3.890"	31.75 44.45

HEXAGONAL DIES

CARBON STEEL

HSS



HSS

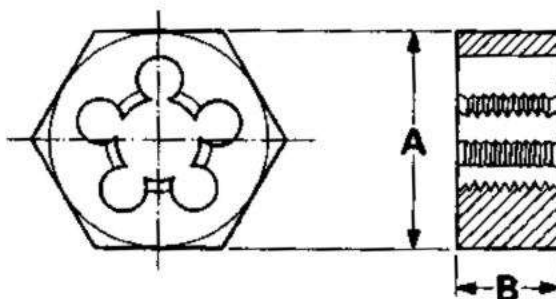
CS

BS
1127

6G

Unit : mm

Nominal Diameter	TPI	Across Flat	Thickness
ØD		A	
1/8"	28	0.920"	10
1/4"	19	1.100"	14
3/8"	19	1.300"	14
1/2"	14	1.670"	19
3/4"	14	2.050"	20
1"	11	2.580"	25



HSS

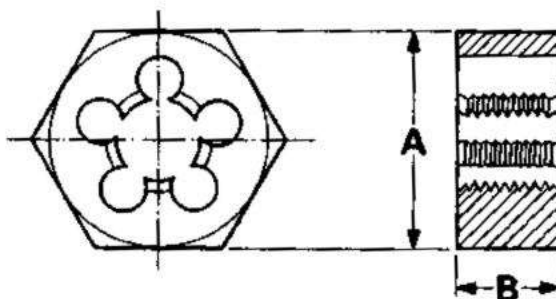
CS

BS
1127

2A

Unit : mm

Nominal Diameter Ø D	TPI	Across Flat	Thickness
		A	
# 5	40	0.710"	6.35
# 6	32	0.710"	6.35
# 8	32	0.710"	6.35
# 10	24	0.710"	6.35
# 12	24	0.710"	6.35
1/4"	20	0.710"	6.35
5/16"	18	0.820"	7.94
3/8"	16	0.920"	9.53
7/16"	14	1.010"	11.11
1/2"	13	1.100"	12.70
9/16"	12	1.300"	15.88
5/8"	11	1.300"	15.88
3/4"	10	1.480"	17.46
7/8"	9	1.670"	20.63
1"	8	2.050"	23.81
1.1/8"	7	2.220"	26.99
1.1/4"	7	2.220"	26.99
1.3/8"	6	2.580"	28.58
1.1/2"	6	2.760"	31.75



HSS

CS

BS
1127

2A

Unit : mm

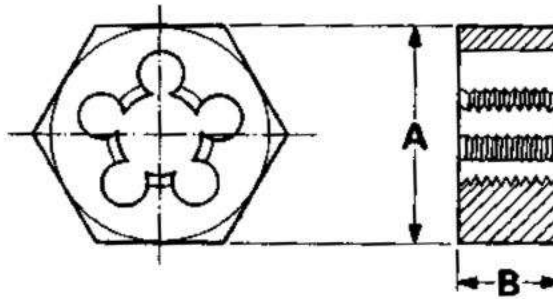
Nominal Diameter Ø D	TPI	Across Flat	Thickness
		A	
# 5	44	0.710"	6.35
# 6	40	0.710"	6.35
# 8	36	0.710"	6.35
# 10	32	0.710"	6.35
# 12	28	0.710"	6.35
1/4"	28	0.710"	6.35
5/16"	24	0.820"	7.94
3/8"	24	0.920"	9.53
7/16"	20	1.010"	11.11
1/2"	20	1.100"	12.70
9/16"	18	1.300"	15.88
5/8"	18	1.300"	15.88
3/4"	16	1.480"	17.46
7/8"	14	1.670"	20.63
1"	12	2.050"	23.81
1.1/8"	12	2.220"	26.99
1.1/4"	12	2.220"	26.99
1.3/8"	12	2.580"	28.58
1.1/2"	12	2.760"	31.75

National Taper Pipe Threads

HEXAGONAL DIES

CARBON STEEL

HSS



HSS

CS

BS
1127

2A

Unit : mm

Nominal Diameter	TPI	Across Flat	Thickness
ØD		A	
1/8"	27	0.920"	10
1/4"	18	1.100"	15
3/8"	18	1.300"	15
1/2"	14	1.670"	19
3/4"	14	2.050"	20
1"	11.1/2	2.580"	25
1.1/2"	11.1/2	3.150"	
2"	11.1/2	3.890"	

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